

Target Values: Candesce® Gable Pak® Gold Liquid Packaging
(Clay Coated Gable Top Packaging for Premium Print Quality)

English (mils, lbs/3msf)	nominal	qt / liter	1.5-2 liter
		16.0-195	19.5-240
Caliper	mils	16.0	19.5
Basis Weight	lbs/3msf	195	240
Brightness	GE	85.5	85.5
b* Color	Spectro	2.3	2.3
24 hr 1% LA EWick	g/100"	1.6	1.9
Plybond	lbs/in ²	60	60
Smoothness	Sheffield	90	100
Stiffness – GM*	Taber g-cm	127	229
Coat Weight	lbs/3msf	12	12

Metric (µm, g/sq m)	nominal	406-317	495-391
Caliper	microns	406	495
Basis Weight	gsm	317	391
24 hr 1% LA EWick	kg/m ²	1.5	1.5
Plybond	kPa	414	414
Stiffness – GM*	L&W mN	248	448
Coat Weight	gsm	20	20

Most products can be coated with low density polyethylene on one or both sides.
Stiffness values represent end-of-machine testing. As the paperboard cures, values can be expected to increase by 5-10%.
These values may change.

Document Revision Date: July 2011